

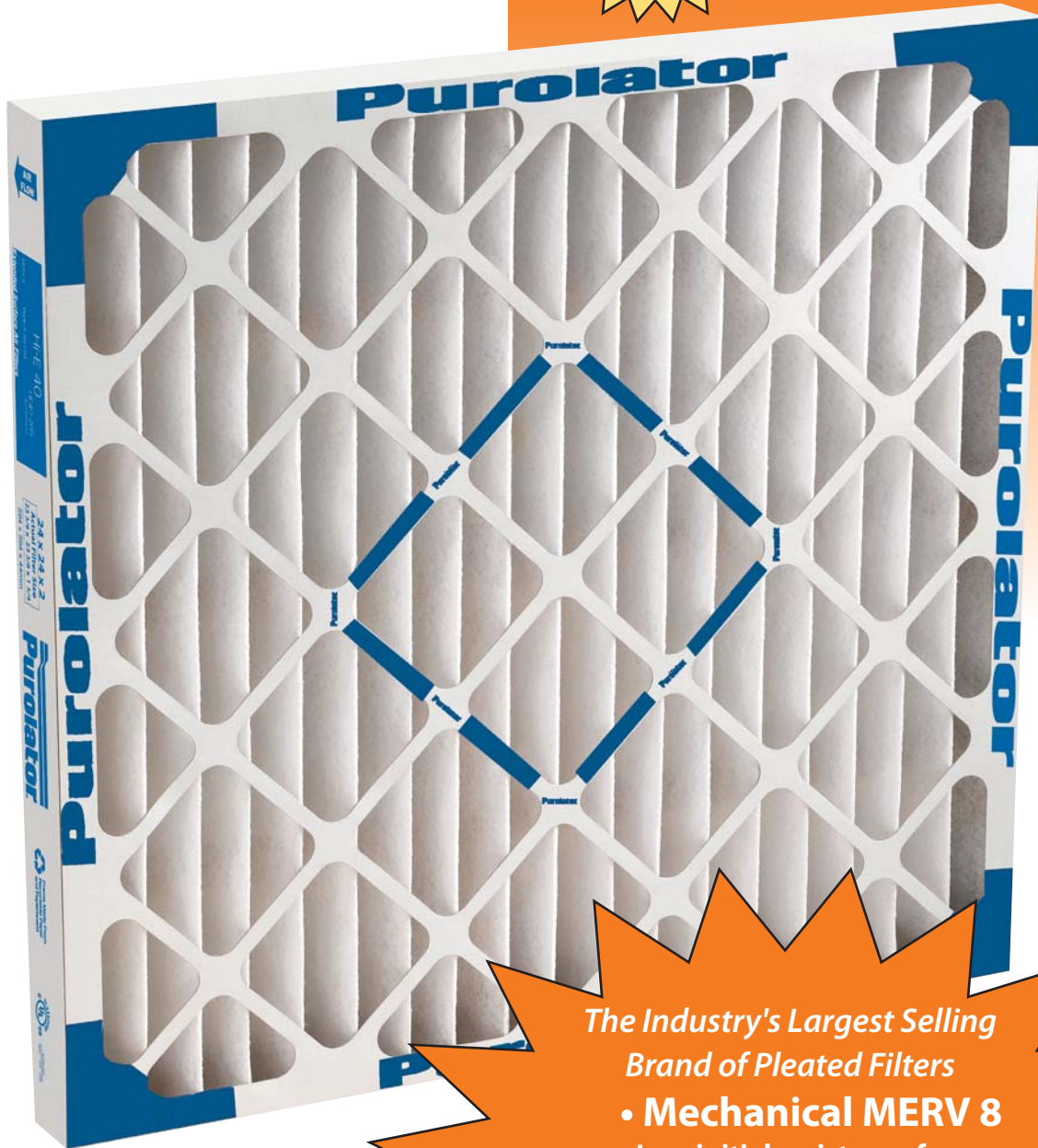


Purolator®

Hi-E™ 40

Extended Surface Pleated Filters

MERV 8



The Best
Just Got Better-
Hi-E 40 Pleats Now
Mechanical MERV 8

*The Industry's Largest Selling
Brand of Pleated Filters*

- **Mechanical MERV 8**
- Low initial resistance for energy savings
- Quality Engineered
- Consistently Produced
- Widest Selection
- Industry's Largest inventory
- Competitively Priced

Hi-E™ 40

Extended Surface Pleated Filters

Exceeds ASHRAE Standard 62
air cleaning specifications for
filters installed upstream of
cooling coils.

**Mechanical
MERV 8**

• **Hi-E 40** - The industry standard for performance and value for over 30 years.

• **Gain 1 Point toward LEED Certification** - During the process of new construction, install MERV 8 filters at each return air grille for air handlers used during construction. Conduct a two-week building flushout with new air filters and 100-percent outdoor air prior to occupancy.

Nobody Sells More Pleats than Purolator. Here's Why...

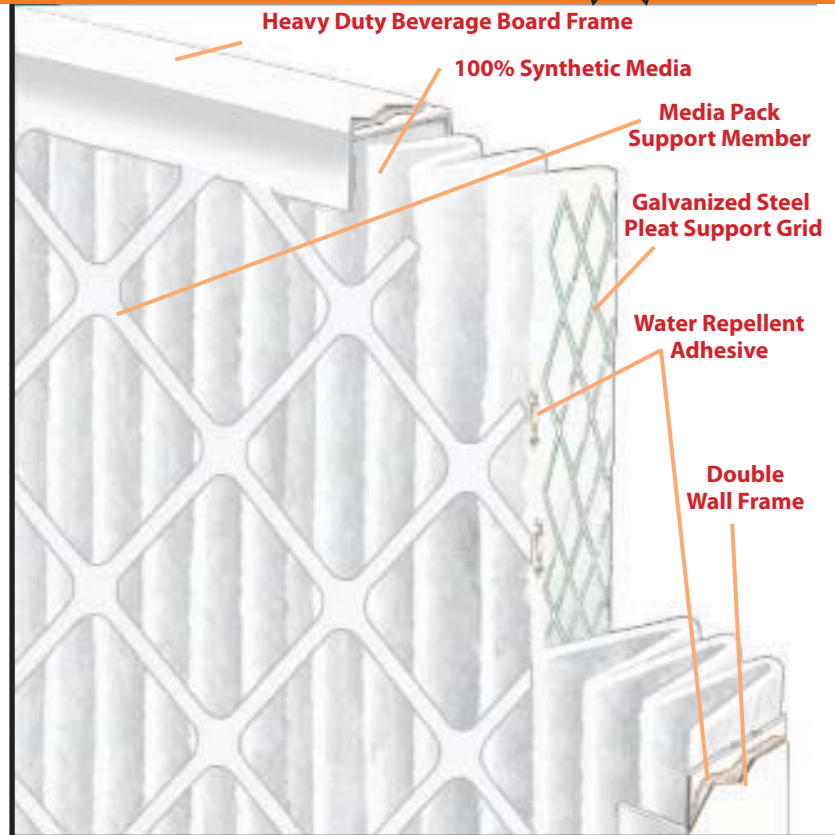
Quality Engineered

Proprietary MERV 8 Media - Developed to deliver consistent performance

The heart of the product. Purolator medias are manufactured to exclusive specifications produced only for Purolator. Nobody pays more attention to media specifications than Purolator. Rigid requirements for resistance, efficiency, MERV values and dust holding capacity are verified by QC checks on incoming raw materials, production line sampling and field audits of finished goods.

Mechanical Media - Hi-E 40 filters are made with 100% synthetic fibers providing mechanical efficiency to achieve a MERV 8 performance. Hi-E 40 filters have a MERV 8 performance before and after a conditioning step. The MERV 8 media has a PVA (Polyvinyl Acetate) adhesive that is not affected by mold or microbial growth.

Heavy Duty Beverage Board Frame - Moisture resistant, sturdy frame material stands up to rough handling, difficult service conditions, long service life. The new die cut pattern increases contact points between the beverage board and die cut by 50%.

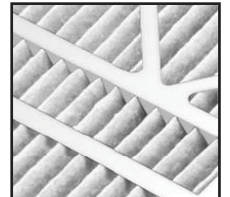


All Hi-E 40 filters are designed with a consistent pleat shape on predetermined centers causing dirt to collect evenly over the entire surface of the media. Fully utilizing every square inch results in a slow steady rise in resistance for maximum dust holding capacity.

Purolator pleats can't be beat!

Two Piece Frame Construction - Double wall thickness around the outer edge and integral die cut cross members provide strength and rigidity. Hi-E 40 filters will not rack, warp or bend under normal handling or operating conditions.

Pleat Stabilizers - The 4" deep filters are designed with individual die cut fingers that separate and stabilize each pleat. Consistent pleat alignment enhances dust holding capacity for longer service life.



Purolator Pleats Can't Be Beat!

**Mechanical
MERV 8**

Water Repellent Adhesive—Adheres Even When Wet

The adhesive used to bond the frame and media pack into a unitized assembly is highly water repellent. The pleats hold together even when wet. No delaminating, no excessive buckling, no collapsing.

Galvanized Steel Pleat Support - Prevents Rust

How many pleats have you seen with rust flaking off the grid? The Purolator expanded metal pleat support grid is made of galvanized steel for maximum rust resistance. The metal grid maintains pleat shape and prevents fluttering in operation. Consistent pleat shape minimizes resistance and improves dirt loading characteristics throughout the life of the filter.

Consistently Produced

Uniform Pleat Shape - Holds More Dirt

Consistent pleat shape produces optimum performance. Sophisticated production control techniques assure consistent pleat count, pleat height, pleat shape and spacing.

100% Adhesive Application - Assures Filter Integrity

The inside of the die cut frame is completely coated with adhesive to assure a solid bond at all points of contact. The die cut boxes are bonded to each other. The media pack is sealed inside the frame and the pleat tips are bonded to the diagonal support members.

Competitively Priced

Ask your Purolator representative for a quote today.



Two mating pieces of die cut beverage board form a double wall frame around all four edges of the filter. Hi-E 40 filters will not rack or warp under normal operating conditions.

Largest Inventory *(Nobody stocks more pleats than Purolator.)*

We know ready availability is critical to meeting your needs for clean air... on time. All our Distribution Centers are kept fully stocked with pleats the year round.

Compare the performance and value of Hi-E 40 pleats to other types of filters including disposable panel filters, ring panels, pads and frames or permanent filters for efficiency, low resistance, high dust holding capacity, durability and price. The Hi-E 40 line has lower resistance levels to aid in your energy savings goals and objectives.

Hi-E™ 40

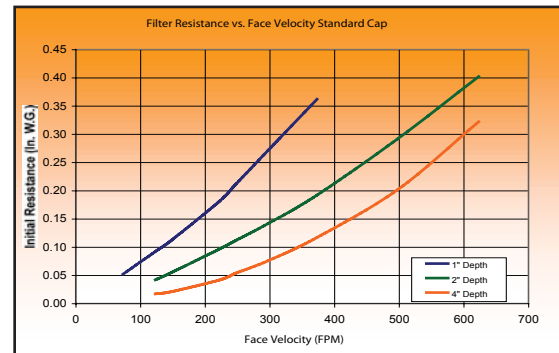
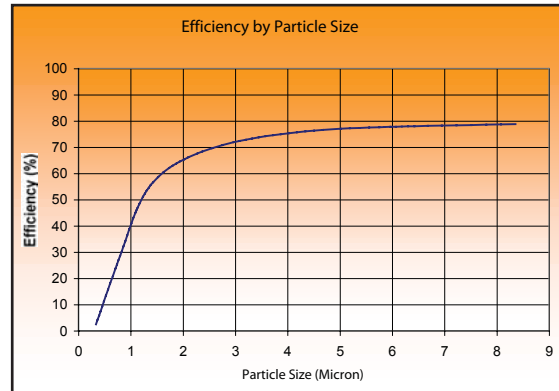
Extended Surface Pleated Filters



Performance Data: Hi-E 40 Filters

| Hi-E 40 Model Number | Nominal ¹ Size W x H x D | Actual Size W x H x D | CFM ² Capacity | Resistance Inches W.G. 300 FPM | Total Media Area/Filter |
|----------------------|-------------------------------------|-------------------------|---------------------------|--------------------------------|-------------------------|
| HE40-STD1 | 10x10x1 | 9-1/2 x 9-1/2 x 3/4 | 210 | .27 | 1.4 |
| HE40-STD1 | 10x15x1 | 9-3/4 x 14-3/4 x 3/4 | 310 | .27 | 2.4 |
| HE40-STD1 | 10x20x1 | 9-1/2 x 19-1/2 x 3/4 | 415 | .27 | 2.4 |
| HE40-STD1 | 10x24x1 | 9-3/8 x 23-3/8 x 3/4 | 500 | .27 | 2.8 |
| HE40-STD1 | 12x12x1 | 11-3/4 x 11-3/4 x 3/4 | 300 | .27 | 2.9 |
| HE40-STD1 | 12x16x1 | 11-1/2 x 15-3/4 x 3/4 | 400 | .27 | 2.9 |
| HE40-STD1 | 12x20x1 | 11-1/2 x 19-1/2 x 3/4 | 500 | .27 | 2.9 |
| HE40-STD1 | 12x24x1 | 11-3/8 x 23-3/8 x 3/4 | 600 | .27 | 3.4 |
| HE40-STD1 | 14x14x1 | 13-3/4 x 13-3/4 x 3/4 | 410 | .27 | 3.4 |
| HE40-STD1 | 14x20x1 | 13-1/2 x 19-1/2 x 3/4 | 585 | .27 | 3.4 |
| HE40-STD1 | 14x24x1 | 13-3/8 x 23-3/8 x 3/4 | 700 | .27 | 4.0 |
| HE40-STD1 | 14x25x1 | 13-1/2 x 24-1/2 x 3/4 | 730 | .27 | 4.2 |
| HE40-STD1 | 14x30x1* | 13-3/4 x 29-3/4 x 3/4 | 875 | .27 | 7.1 |
| HE40-STD1 | 15x20x1 | 14-1/2 x 19-1/2 x 3/4 | 625 | .27 | 3.6 |
| HE40-STD1 | 15x30x1* | 14-3/4 x 29-3/4 x 3/4 | 935 | .27 | 7.2 |
| HE40-STD1 | 16x16x1 | 15-1/2 x 15-1/2 x 3/4 | 530 | .27 | 3.8 |
| HE40-STD1 | 16x20x1 | 15-1/2 x 19-1/2 x 3/4 | 665 | .27 | 3.8 |
| HE40-STD1 | 16x24x1 | 15-3/8 x 23-3/8 x 3/4 | 800 | .27 | 4.6 |
| HE40-STD1 | 16x25x1 | 15-1/2 x 24-1/2 x 3/4 | 835 | .27 | 4.8 |
| HE40-STD1 | 16x30x1* | 15-3/4 x 29-3/4 x 3/4 | 1000 | .27 | 7.2 |
| HE40-STD1 | 18x18x1 | 17-3/4 x 17-3/4 x 3/4 | 675 | .27 | 4.1 |
| HE40-STD1 | 18x20x1 | 17-3/8 x 19-1/2 x 3/4 | 750 | .27 | 4.1 |
| HE40-STD1 | 18x22x1 | 17-3/8 x 21-1/2 x 3/4 | 825 | .27 | 4.8 |
| HE40-STD1 | 18x24x1 | 17-1/2 x 23-3/8 x 3/4 | 900 | .27 | 4.8 |
| HE40-STD1 | 18x25x1 | 17-1/2 x 24-1/2 x 3/4 | 935 | .27 | 5.4 |
| HE40-STD1 | 20x20x1 | 19-1/2 x 19-1/2 x 3/4 | 830 | .27 | 4.8 |
| HE40-STD1 | 20x22x1 | 19-3/4 x 21-3/4 x 3/4 | 915 | .27 | 5.7 |
| HE40-STD1 | 20x24x1 | 19-3/8 x 23-3/8 x 3/4 | 1000 | .27 | 5.7 |
| HE40-STD1 | 20x25x1 | 19-1/2 x 24-1/2 x 3/4 | 1040 | .27 | 6.0 |
| HE40-STD1 | 20x30x1* | 19-1/2 x 29-1/2 x 3/4 | 1250 | .27 | 7.2 |
| HE40-STD1 | 22x22x1 | 21-3/4 x 21-3/4 x 3/4 | 1005 | .27 | 6.0 |
| HE40-STD1 | 24x24x1 | 23-3/8 x 23-3/8 x 3/4 | 1200 | .27 | 6.6 |
| HE40-STD1 | 24x30x1* | 23-3/4 x 29-3/4 x 3/4 | 1500 | .27 | 7.2 |
| HE40-STD1 | 25x25x1 | 24-1/2 x 24-1/2 x 3/4 | 1300 | .27 | 7.5 |
| | | | | | |
| HE40-STD2 | 10x20x2 | 9-1/2 x 19-1/2 x 1-3/4 | 695 | .29 | 4.7 |
| HE40-STD2 | 12x12x2 | 11-3/4 x 11-3/4 x 1-3/4 | 500 | .29 | 5.2 |
| HE40-STD2 | 12x20x2 | 11-1/2 x 19-1/2 x 1-3/4 | 830 | .29 | 5.2 |
| HE40-STD2 | 12x24x2 | 11-3/8 x 23-3/8 x 1-3/4 | 1000 | .29 | 6.2 |
| HE40-STD2 | 14x20x2 | 13-1/2 x 19-1/2 x 1-3/4 | 970 | .29 | 5.7 |
| HE40-STD2 | 14x25x2 | 13-1/2 x 24-1/2 x 1-3/4 | 1215 | .29 | 7.1 |
| HE40-STD2 | 15x20x2 | 14-1/2 x 19-1/2 x 1-3/4 | 1040 | .29 | 6.3 |
| HE40-STD2 | 16x16x2 | 15-3/4 x 15-3/4 x 1-3/4 | 890 | .29 | 6.7 |
| HE40-STD2 | 16x20x2 | 15-1/2 x 19-1/2 x 1-3/4 | 1110 | .29 | 6.7 |
| HE40-STD2 | 16x24x2 | 15-3/8 x 23-3/8 x 1-3/4 | 1330 | .29 | 8.0 |
| HE40-STD2 | 16x25x2 | 15-1/2 x 24-1/2 x 1-3/4 | 1390 | .29 | 8.0 |
| HE40-STD2 | 18x18x2 | 17-3/4 x 17-3/4 x 1-3/4 | 1125 | .29 | 7.8 |
| HE40-STD2 | 18x20x2 | 17-1/2 x 19-1/2 x 1-3/4 | 1250 | .29 | 7.8 |
| HE40-STD2 | 18x22x2 | 17-1/2 x 21-1/2 x 1-3/4 | 1375 | .29 | 9.3 |
| HE40-STD2 | 18x24x2 | 17-3/8 x 23-3/8 x 1-3/4 | 1500 | .29 | 9.3 |
| HE40-STD2 | 18x25x2 | 17-1/2 x 24-1/2 x 1-3/4 | 1560 | .29 | 9.7 |
| HE40-STD2 | 20x20x2 | 19-3/8 x 19-1/2 x 1-3/4 | 1390 | .29 | 8.3 |
| HE40-STD2 | 20x24x2 | 19-3/8 x 23-3/8 x 1-3/4 | 1665 | .29 | 9.9 |
| HE40-STD2 | 20x25x2 | 19-1/2 x 24-1/2 x 1-3/4 | 1735 | .29 | 10.3 |
| HE40-STD2 | 20x30x2* | 19-1/2 x 29-1/2 x 1-3/4 | 2080 | .29 | 13.0 |
| HE40-STD2 | 24x24x2 | 23-3/8 x 23-3/8 x 1-3/4 | 2000 | .29 | 11.7 |
| HE40-STD2 | 25x25x2 | 24-1/2 x 24-1/2 x 1-3/4 | 2170 | .29 | 13.6 |
| | | | | | |
| HE40-STD4 | 12x24x4 | 11-3/8 x 23-3/8 x 3-3/4 | 1000 | .20 | 11.2 |
| HE40-STD4 | 16x20x4 | 15-1/2 x 19-1/2 x 3-3/4 | 1110 | .20 | 14.8 |
| HE40-STD4 | 16x25x4 | 15-1/2 x 24-1/2 x 3-3/4 | 1390 | .20 | 12.5 |
| HE40-STD4 | 18x24x4 | 17-3/8 x 23-3/8 x 3-3/4 | 1500 | .20 | 16.2 |
| HE40-STD4 | 20x20x4 | 19-1/2 x 19-1/2 x 3-3/4 | 1390 | .20 | 15.7 |
| HE40-STD4 | 20x24x4 | 19-3/8 x 23-3/8 x 3-3/4 | 1665 | .20 | 18.7 |
| HE40-STD4 | 20x25x4 | 19-1/2 x 24-1/2 x 3-3/4 | 1735 | .20 | 19.6 |
| HE40-STD4 | 24x24x4 | 23-3/8 x 23-3/8 x 3-3/4 | 2000 | .20 | 22.4 |
| HE40-STD4 | 25x29x4* | 24-1/2 x 28-1/2 x 3-3/4 | 2500 | .20 | 26.1 |
| HE40-STD4 | 30x28x4 | 29-1/2 x 27-1/2 x 3-3/4 | 2900 | .20 | 31.1 |

* Reverse Pleat



Underwriters Laboratories, Inc. Classification: Hi-E 40 filters are classified U.L. Class 2 per U.L. Standard 900.

Operating Temperature Limit: Maximum operating temperature is 225°F (107°C).

| | | | |
|---------------|-------------------|------|-----|
| Pleat Count - | 1" | 2" | 4" |
| | (Pleats per foot) | | |
| Hi-E 40 - | 12.0 | 10.0 | 9.0 |

1. Width and height dimensions are interchangeable. The Hi-E 40 may be installed with pleats running vertical or horizontal.
2. Rated Efficiency: Hi-E 40 filters are rated MERV 8 per AHRAE 52.2-2007. Data based on 24x24 size at test velocity of 295 or 492 FPM.
3. Hi-E 40 filters have a MERV 8 performance before and after a conditioning step. MERV-A 8-A per ASHRAE 52.2-2007 Appendix J.
4. Rated Air Velocity: 1" @300 FPM, 2" and 4" @500 FPM.
5. Final Resistance 1.0" W.G.

P-HIESTAND-209



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